

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	19.07.23	Job No.:	SE19-591-05	ADR Yes/No:	Y	ADR Date:	19.07.22	ECN #:	19- 804
Product No.:	D350-591			Created By:	PM	Approved By:			
Product Name:	Heli-Access-Step			Checked By:	DS				

Reason for Change:

Interference with mating parts due to thickness of paint on part. Finish changed to anodize per CAR19-330.

Documents Released:

D5496 Rev. D

IF APPLICABLE: NCR: _____ PAR: _____ CAR: 19-330 CIR: _____ URF: _____

PAPERWORK UPDATE PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	PM	MDL-D350-591 Rev. P	Not Yet Per PM 19.07.23
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		Not Yet 19.08.06
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		Not Yet 19.08.06
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		Not Yet 19.08.06
23	Update D-Part / M-Drawing / DS1 / DEO Master Binders	Y	MG		Not Yet 19.08.06
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Update BOMs/Routes for D5496-1 to reflect anodize finish per Rev. D.

Scrap D5496-1 in stock or rework to D5496 Rev. D.

Close CAR19-330

Update D350-591-411-412 in stock to include D5496-1 per D5496 Rev. D.

ECN Verified & Complete: Y

Date: 14/8/13